

Technical Data sheet

BETTERCOAT® 403

Super 2K -Clear topcoat 403

Description	Acrylic polyol / isocyanate and solvent mixture.
Use	Clear color finishing for vehicle surface. Suitable for the prepared metallic surfaces such as trucks, tractors, industrial vehicles etc
Features	<p>Excellent adhesion</p> <p>Excellent weathering resistance and long durability</p> <p>Colors is Clear</p>
Technical data	<p>Packing : 5 kgs/set and 20 kgs/set .</p> <p>No. of components: two</p> <p>Mixing ratio : 4:1by weight</p> <p>Pot life: (28 °C) : 4 hours</p> <p>Specific gravity: Approx 1.1</p> <p>Flash point : 35 °C</p>
Application data	<p>Application method: air spray gun.</p> <p>Betterthinner 2200 : 20~30%</p> <p>Shelf life : 12 months</p> <p>Spreading ratio : 6~7 m²/kg/coat</p> <p>Dry film thickness : 20~30 μ m/coat</p> <p>Drying time :Surface dry : 30 minutes at 30 °C</p> <p>Hard dry : 6 hours at 30 °C</p> <p>Recoating interval :Min 8 hours .</p> <p>Max 14 months at 30 °C</p>
Painting specification	Surface preparation: For general usage such as tie coat, etc, ensures a clean, dry substrate.
Storage	Cool, dry, well, ventilated shade areas.
Safety precaution	<p>No excessive heat, sparks or flame.</p> <p>Use adequate ventilation. Avoid prolong contact with skin. Avoid breathing of vapor and spray mist. Use protective equipment. If the material comes in contact with the eye, immediately wash in running water for 20 minutes and obtain medical treatment. Observe all safe precautions.</p>